



Welding Consumable: Approval Certificate

Office: **Mumbai-Port**

Date: **22 April 2016**

This Certificate is issued to **Senor Metals Pvt. Ltd.**, to certify that the undernoted welding consumable is recommended for entry in the supplementary list of certified welding consumable in accordance with AWS A5.8/A5.8M, specification of the year 2004. This certificate is issued on the basis of satisfactory test results on the test coupons prepared on 1 March 2016 and subsequently tested on 14 March 2016. Welding consumable is manufactured by Senor Metals Pvt. Ltd, Jamnagar, India

Description:

Consumable name : SM 12
Size : 2.50 mm
SFA Classification : AWS A5.8 Gr. RB Cu Zn-A

Results of test

	2.50mm
0.2% Proof stress	Not Required
UTS	Not Required
% Elongation	Not Required
Impact at -50deg C	Not Required
Chemical	Acceptable
Radiography	Acceptable
Fillet(H,V, OH)	Not Required

Chemical Analysis- Size: 1.20mm

	Cu	Sb	Zn	Pb	Fe	Al	Other
	%	%	%	%	%	%	%
Range	57.0-61.0	0.25-1.00	Remaining	0.05max	Not Specified	0.01max	0.50 max
Result	59.33	0.84	Remaining	<0.001	<0.010	<0.010	0.035

	Si	Mg
	%	%
Range	Not specified	Not specified
Result	<0.010	<0.010

Certificate is valid until 13 March 2017.


Mumbai Port Office
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Manoj Kumar
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